

# DRILL & TAP KIT No. 2 - DRILL AND TAP KIT NO. 2

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## Most Popular Gunsmith Taps And Drills Used To Mount Sights & Scopes

The most common and frequently used drills and taps in any gun shop - large or small - are the ones used to mount sights and scopes. And...there are literally thousands of these popular and profitable jobs to be done by gunsmiths. So, Bob B. put together this assortment of the tap-hole and clearance drills, plus the taper, plug and bottom taps needed to do these jobs right. Then, added a professional type "T"-handled tap wrench, and a complete cross reference chart showing the proper tap-hole drill and clearance drill size for each tap included. Plus, a 1 oz. sample of Do-Drill™ (the world's best drill/tapping oil) in a dropper-top bottle, and a tough, compact bench box. Whether you're just getting your shop set up, or been at it a while, this is one kit you need on your bench - 'cause it's the one you're going to use most often.



## Attributes

- Name: [DRILL AND TAP KIT NO. 2](#)
- Manufacturer: [BROWNELLS](#)
- Product no.: 080564002
- Mfr. No.:
- Delivery weight: 0.816kg
- Shipping height: 58mm
- Shipping width: 244mm
- Shipping length: 323mm
- UPC: 050806111080

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# Safety Instruction Guide for DRILL & TAP KIT No. 2

## Introduction

Thank you for choosing the DRILL & TAP KIT No. 2. This kit is designed to provide essential tools for mounting sights and scopes in firearms. To ensure your safety and the effectiveness of this product, please read and follow the guidelines outlined in this manual.

## General Safety Guidelines

- Always use the DRILL & TAP KIT No. 2 in a wellventilated area to avoid inhaling any fumes from the oil or dust generated during drilling and tapping.
- Wear appropriate personal protective equipment (PPE), including safety glasses, gloves, and a dust mask, to minimize risks.
- Keep the kit out of reach of children and unauthorized users. This kit is intended for use by trained adults only.
- Be aware of your surroundings and ensure that the workspace is free of hazards that could lead to accidents.
- Regularly check the tools for wear or damage before use. Do not use any damaged tools.
- Follow all local regulations and guidelines regarding the use of tools and firearms.

## Specific Safety Precautions for Use

### • Drilling and Tapping:

- Ensure that the material you are drilling or tapping is securely clamped to prevent movement.
- Use the correct size drill bit and tap for the job to avoid excessive force and tool breakage.
- Always drill at a steady speed and apply consistent pressure to avoid overheating the drill bit.

### • Handling DoDrill™ :

- Do not ingest DoDrill™ and avoid skin contact. If contact occurs, wash the affected area with soap and water.
- Store DoDrill™ in a cool, dry place, away from direct sunlight and heat sources.

### • Using the Tap Wrench:

- Ensure the tap is securely held in the tap wrench before starting the tapping process.
- Do not force the tap; if resistance is felt, back it out and check for alignment or debris.

## Instructions for Installation and Usage

### 1. Preparation:

- Gather all necessary tools and materials before starting your project.
- Read the instructions for the specific task you are undertaking.

### 2. Using the Drill:

- Select the appropriate drill bit size from the kit.
- Mark the drilling location on the material clearly.
- Secure the material on a stable surface.

- Insert the drill bit into the drill and tighten it securely.
- Begin drilling at a slow speed, gradually increasing as needed.

### **3. Using the Tap:**

- Choose the correct tap size for your project.
- Insert the tap into the tap wrench and tighten it.
- Align the tap with the drilled hole and turn it slowly, applying even pressure.
- After a few turns, back the tap out slightly to clear any debris, then continue.

### **4. CleanUp:**

- After completing your work, clean the tools and workspace.
- Dispose of any waste materials in accordance with local regulations.

## **Disposal Instructions**

- Dispose of the DRILL & TAP KIT No. 2 responsibly. Do not throw it in regular household waste.
- Check with local waste management authorities for proper disposal methods for tools and materials.
- Recycle components where possible, following local recycling guidelines.

## **Contact Information for Further Support**

For any safety inquiries or additional support regarding the DRILL & TAP KIT No. 2, please refer to the manufacturer's contact information provided on the packaging or product insert.

## **Conclusion**

By following these safety instructions, you can ensure a safe and effective experience while using the DRILL & TAP KIT No. 2. Always prioritize safety and consult professionals if you are unsure about any procedures. Thank you for your attention to these guidelines. Enjoy your work with this essential tool kit!

# About Us

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