

# SHOTGUN SIGHT KIT "B" - SHOTGUN SIGHT STAINLESS REFILL SIGHT #28 SINGLE

[Shotgun Parts](#) > [Sights](#) > [Sight Parts](#) > [Sight Refills](#)

## **A Total Of 80 Precision, Economical, Good-Looking, Replacement Shotgun Beads**

Brownells Shotgun Sight Kit "B" is the most important improvement in the replacement shotgun sight field since the introduction of the original Brownells Shotgun Sight Kit nearly 20 years ago. The new Kit is truly the natural and logical companion to the original Kit "A" - giving you, the gunsmithing or sports shop, all the sights that Kit "A" doesn't contain, but that you need to have a really versatile and complete replacement shotgun sight inventory in just 2 small boxes. Plus, in Kit "B", we took the practical step of making the White beads out of stainless steel. Stainless is stronger, won't crush or distort when the beads are installed, does not have to be removed when the gun goes into the hot bluing solution (and won't dissolve and ruin your bluing bath once it's in there)!! Plus, the stainless won't break off at the top of the shank, stays shiny forever, stands up to tougher use in the field, and generally is one whale of a lot better sight. But, the real advantage of Kit "B" is that by combining it with Kit "A", you can now have a selection of shank sizes unequaled among shotgun sights. So, if you get a gun in your shop with a badly misshapen, worn or stripped-out sight hole, you will have a bead of exactly the same size, but with a shank one size larger. Replacement is then just a simple matter of drilling out the hole to the next size larger, tapping, and inserting the new bead. The most important thing is that the Kit saves you time, giving faster work turnaround in the shop, which makes you more money. It also eliminates "patching-up" the original hole (which often then requires repairing the blue, too) and redrilling and tapping for the original size shank. And, it gets your customer back in the field sooner which makes him happy, and makes you look good! Like the original Kit "A", the workmanship is superb, the sight globes are true spheres, the threads are cut onto the shank, so they are clean, sharp, and give the best possible fit. And, they are threaded right up to the base of the bead so you can set the sight exactly onto the barrel. Thread sizes are 6-48 and 8-40; certainly two of the most common and popular thread sizes in the gun industry, so everyone has the necessary drills and taps. The bead sizes are .067, .130 and .175, again the most popular sizes, and the same as those used in Kit "A". The Gold beads are machined from finest brass; the White beads from tough stainless steel. Because these are solid metal beads, they cannot bleed, chip, peel or have the color wear off. As the companion to Kit "A", Kit "B" also comes in a clear plastic counter case. Each individual sight number is in its own clearly identified box on a black tray. There are 10 sights of each number, giving you a total of 80 new sights. By itself, a complete inventory of 3 very popular sizes in 2 colors, with 6-48 and 8-40 shanks; but as a companion to Kit "A", an unbeatable assortment of the most versatile and useful shotgun sight beads available anywhere. And, right at your fingertips, ready to install for your customers. Order your Brownells Shotgun Sight Kit "B" today. Refill Sights for Kit "B" - Refills for the Shotgun Sight Kit "B" are single or 10-pak of sights of one number.

Other Shotgun Sight Kits:

- Shotgun Sight Kit "A"
- Shotgun Sight Kit "C"

## SHOTGUN SIGHT KIT "B" CONTAINS:

NO.

HEAD DIA.

SHAFT/  
THREAD

DRILL/TAP SIZE  
COLOR

	21
	.067"
	6-48
No. 31-6-48	Gold
	22
	.130"
	6-48
No. 31-6-48	Gold
	23
	.130"
	8-40
No. 28-8-40	Gold
	24
	.175"
	8-40
No. 28-8-40	Gold
	25
	.067"
	6-48
No. 31-6-48	White
	26
	.130"
	6-48
No. 31-6-48	White
	27
	.130"
	8-40
No. 28-8-40	White
	28
	.175"
	8-40
No. 28-8-40	White



## Attributes

- Name: [SHOTGUN SIGHT STAINLESS REFILL SIGHT #28 SINGLE](#)
- Manufacturer: [BROWNELLS](#)

- Product no.: 080532144
- Mfr. No.:
- Color: White
- Material: Stainless Steel
- Refill Number: 28
- Delivery weight: 0.002kg
- Shipping width: 83mm
- Shipping length: 146mm
- UPC: 050806015036

## **Item details**

Made in USA

# Table of Contents

- [Startpage](#)
- [Brownells Shotgun Sight Kit "B" Safety Instruction Guide](#)
- [About Us](#)

# Brownells Shotgun Sight Kit "B" Safety Instruction Guide

## Introduction

Thank you for choosing the Brownells Shotgun Sight Kit "B". This product is designed to enhance your shotgun sight inventory with highquality and versatile options. To ensure safe and effective use of this product, please read and follow these safety instructions carefully.

## General Safety Guidelines

- Ensure that you understand how to properly use and install the shotgun sights before attempting any work.
- Always wear appropriate safety gear, including safety glasses and gloves, when handling tools and installing sights.
- Keep the product and all associated tools out of reach of children and vulnerable individuals.
- Inspect the product for any damage or defects before use. Do not use if damaged.
- Be aware of the potential hazards associated with drilling and tapping, including metal shavings and sharp edges.
- Follow all local laws and regulations regarding firearm modifications and safety.

## Specific Safety Precautions for Use

- Only use the Brownells Shotgun Sight Kit "B" for its intended purpose of replacing shotgun sights.
- Ensure that the shotgun is unloaded and safe to work on before beginning any installation.
- Use the correct drill and tap sizes as specified in the product instructions to avoid damaging the sight hole.
- Be cautious of heat generated during the installation process, especially if using power tools.
- If you experience any difficulties during installation, stop and seek assistance rather than forcing the process.

## Instructions for Installation and Usage

### 1. Preparation:

- Gather all necessary tools, including drills, taps, and safety equipment.
- Ensure you have a clean and welllit workspace.

### 2. Removing the Old Sight:

- Carefully drill out the old sight using the appropriate drill size.
- Tap the hole to the correct size for the new sight.

### 3. Installing the New Sight:

- Select the appropriate bead size and shank size from the Brownells Shotgun Sight Kit "B".
- Insert the new bead into the prepared hole.
- Ensure that the bead is threaded properly up to the base for a secure fit.

### 4. Final Checks:

- After installation, doublecheck that the sight is securely in place.
- Clean the area of any metal shavings or debris.

## 5. **Testing:**

- Once the new sight is installed, test the shotgun in a safe environment to ensure proper alignment and functionality.

## **Disposal Instructions**

- Dispose of any packaging materials and old sights in accordance with local waste disposal regulations.
- If the product is no longer usable, please ensure it is disposed of in a way that minimizes environmental impact.

## **Contact Information for Further Support**

For any inquiries regarding safety concerns or product issues, please reach out to your local distributor or check the Brownells website for additional support resources.

Thank you for following these safety guidelines. Enjoy using your Brownells Shotgun Sight Kit "B" responsibly and safely!

# About Us

## Brownells Austria

**Brownells - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories**

[www.brownells.at](http://www.brownells.at)