

SHOTGUN SIGHT KIT "B" - SHOTGUN SIGHT BRASS REFILL SIGHT #22 SINGLE

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A Total Of 80 Precision, Economical, Good-Looking, Replacement Shotgun Beads

Brownells Shotgun Sight Kit "B" is the most important improvement in the replacement shotgun sight field since the introduction of the original Brownells Shotgun Sight Kit nearly 20 years ago. The new Kit is truly the natural and logical companion to the original Kit "A" - giving you, the gunsmithing or sports shop, all the sights that Kit "A" doesn't contain, but that you need to have a really versatile and complete replacement shotgun sight inventory in just 2 small boxes. Plus, in Kit "B", we took the practical step of making the White beads out of stainless steel. Stainless is stronger, won't crush or distort when the beads are installed, does not have to be removed when the gun goes into the hot bluing solution (and won't dissolve and ruin your bluing bath once it's in there)!! Plus, the stainless won't break off at the top of the shank, stays shiny forever, stands up to tougher use in the field, and generally is one whale of a lot better sight. But, the real advantage of Kit "B" is that by combining it with Kit "A", you can now have a selection of shank sizes unequaled among shotgun sights. So, if you get a gun in your shop with a badly misshapen, worn or stripped-out sight hole, you will have a bead of exactly the same size, but with a shank one size larger. Replacement is then just a simple matter of drilling out the hole to the next size larger, tapping, and inserting the new bead. The most important thing is that the Kit saves you time, giving faster work turnaround in the shop, which makes you more money. It also eliminates "patching-up" the original hole (which often then requires repairing the blue, too) and redrilling and tapping for the original size shank. And, it gets your customer back in the field sooner which makes him happy, and makes you look good! Like the original Kit "A", the workmanship is superb, the sight globes are true spheres, the threads are cut onto the shank, so they are clean, sharp, and give the best possible fit. And, they are threaded right up to the base of the bead so you can set the sight exactly onto the barrel. Thread sizes are 6-48 and 8-40; certainly two of the most common and popular thread sizes in the gun industry, so everyone has the necessary drills and taps. The bead sizes are .067, .130 and .175, again the most popular sizes, and the same as those used in Kit "A". The Gold beads are machined from finest brass; the White beads from tough stainless steel. Because these are solid metal beads, they cannot bleed, chip, peel or have the color wear off. As the companion to Kit "A", Kit "B" also comes in a clear plastic counter case. Each individual sight number is in its own clearly identified box on a black tray. There are 10 sights of each number, giving you a total of 80 new sights. By itself, a complete inventory of 3 very popular sizes in 2 colors, with 6-48 and 8-40 shanks; but as a companion to Kit "A", an unbeatable assortment of the most versatile and useful shotgun sight beads available anywhere. And, right at your fingertips, ready to install for your customers. Order your Brownells Shotgun Sight Kit "B" today. Refill Sights for Kit "B" - Refills for the Shotgun Sight Kit "B" are single or 10-pak of sights of one number.

Other Shotgun Sight Kits:

- [Shotgun Sight Kit "A"](#)
- [Shotgun Sight Kit "C"](#)

SHOTGUN SIGHT KIT "B" CONTAINS:

NO.

HEAD DIA.

SHAFT/
THREADDRILL/TAP SIZE
COLOR21
.067"
6-48

No. 31-6-48

Gold
22
.130"
6-48

No. 31-6-48

Gold
23
.130"
8-40

No. 28-8-40

Gold
24
.175"
8-40

No. 28-8-40

Gold
25
.067"
6-48

No. 31-6-48

White
26
.130"
6-48

No. 31-6-48

White
27
.130"
8-40

No. 28-8-40

White
28
.175"
8-40

No. 28-8-40

White

**Attributes**

- Name: [SHOTGUN SIGHT BRASS REFILL SIGHT #22 SINGLE](#)
- Manufacturer: [BROWNELL'S](#)

- Product no.: 080532138
- Mfr. No.:
- Color: Gold
- Material: Brass
- Refill Number: 22
- Delivery weight: 0.005kg
- Shipping width: 83mm
- Shipping length: 146mm
- UPC: 050806014978

Item details

Made in USA

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Safety Instruction Guide for SHOTGUN SIGHT KIT "B"

Introduction

Thank you for choosing the Brownells Shotgun Sight Kit "B." This guide provides essential safety instructions and precautions to ensure the safe use of this product. Please read this guide carefully before using the kit to avoid any potential hazards and to ensure optimal performance.

General Safety Guidelines

- Always use the product in accordance with the manufacturer's instructions.
- Ensure that the product is kept out of reach of children and vulnerable individuals.
- Inspect the product for any damage or defects before use. Do not use if damaged.
- Be aware of your surroundings and ensure a safe working environment when using the product.
- Follow all local laws and regulations regarding firearms and their accessories.

Specific Safety Precautions for Use

- Use appropriate personal protective equipment (PPE) such as safety glasses and gloves when handling the sights.
- Avoid contact with hot surfaces or chemicals that may be present during installation or use.
- Ensure that the firearm is unloaded and pointed in a safe direction when installing or replacing sights.
- Do not attempt to modify or alter the sights in any way, as this may compromise safety and functionality.
- If you are unfamiliar with firearm maintenance or sight installation, seek assistance from a qualified gunsmith.

Instructions for Installation and Usage

1. Preparation

- Ensure that the firearm is unloaded and in a safe condition.
- Gather all necessary tools, including drills, taps, and the appropriate sight from the kit.

2. Selecting the Right Sight

- Choose the correct bead size (0.067, 0.130, or 0.175) and thread size (648 or 840) based on the firearm specifications.
- If replacing a damaged sight, select a bead with a shank one size larger if necessary.

3. Drilling the Sight Hole

- Use the appropriate drill bit to enlarge the existing sight hole if replacing a bead.
- Ensure that the drill is stable and that you are wearing safety glasses.
- Drill carefully to avoid damaging surrounding areas.

4. Tapping the Hole

- Use the correct tap to create threads in the newly drilled hole.
- Ensure that the tap is aligned properly to create clean threads.

5. Installing the New Sight

- Take the selected sight bead and screw it into the tapped hole.

- Ensure that the sight is securely fastened without overtightening, which may cause damage.

6. Final Inspection

- Check that the sight is aligned properly and securely installed.
- Ensure that there are no loose parts or debris around the sight area.

Disposal Instructions

- Dispose of any packaging materials in accordance with local recycling regulations.
- If the product becomes damaged beyond repair, dispose of it in a manner that prevents accidental injury to others.
- Do not dispose of metal parts in regular waste. Check local regulations for proper disposal of metal materials.

Contact Information for Further Support

For further inquiries or assistance regarding the Brownells Shotgun Sight Kit "B," please refer to the manufacturer's contact information provided with the product packaging or visit the official website.

Thank you for your attention to these safety guidelines. By following these instructions, you can ensure a safe and effective experience with your Brownells Shotgun Sight Kit "B."

About Us

Brownells Austria

Brownells - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories

www.brownells.at