

# **SHOTGUN SIGHT KIT "B" - BROWNELLS SHOTGUN SIGHT STAINLESS REFILL SIGHTS #28 10 PACK**

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## **A Total Of 80 Precision, Economical, Good-Looking, Replacement Shotgun Beads**

Brownells Shotgun Sight Kit "B" is the most important improvement in the replacement shotgun sight field since the introduction of the original Brownells Shotgun Sight Kit nearly 20 years ago. The new Kit is truly the natural and logical companion to the original Kit "A" - giving you, the gunsmithing or sports shop, all the sights that Kit "A" doesn't contain, but that you need to have a really versatile and complete replacement shotgun sight inventory in just 2 small boxes. Plus, in Kit "B", we took the practical step of making the White beads out of stainless steel. Stainless is stronger, won't crush or distort when the beads are installed, does not have to be removed when the gun goes into the hot bluing solution (and won't dissolve and ruin your bluing bath once it's in there)!! Plus, the stainless won't break off at the top of the shank, stays shiny forever, stands up to tougher use in the field, and generally is one whale of a lot better sight. But, the real advantage of Kit "B" is that by combining it with Kit "A", you can now have a selection of shank sizes unequaled among shotgun sights. So, if you get a gun in your shop with a badly misshapen, worn or stripped-out sight hole, you will have a bead of exactly the same size, but with a shank one size larger. Replacement is then just a simple matter of drilling out the hole to the next size larger, tapping, and inserting the new bead. The most important thing is that the Kit saves you time, giving faster work turnaround in the shop, which makes you more money. It also eliminates "patching-up" the original hole (which often then requires repairing the blue, too) and redrilling and tapping for the original size shank. And, it gets your customer back in the field sooner which makes him happy, and makes you look good! Like the original Kit "A", the workmanship is superb, the sight globes are true spheres, the threads are cut onto the shank, so they are clean, sharp, and give the best possible fit. And, they are threaded right up to the base of the bead so you can set the sight exactly onto the barrel. Thread sizes are 6-48 and 8-40; certainly two of the most common and popular thread sizes in the gun industry, so everyone has the necessary drills and taps. The bead sizes are .067, .130 and .175, again the most popular sizes, and the same as those used in Kit "A". The Gold beads are machined from finest brass; the White beads from tough stainless steel. Because these are solid metal beads, they cannot bleed, chip, peel or have the color wear off. As the companion to Kit "A", Kit "B" also comes in a clear plastic counter case. Each individual sight number is in its own clearly identified box on a black tray. There are 10 sights of each number, giving you a total of 80 new sights. By itself, a complete inventory of 3 very popular sizes in 2 colors, with 6-48 and 8-40 shanks; but as a companion to Kit "A", an unbeatable assortment of the most versatile and useful shotgun sight beads available anywhere. And, right at your fingertips, ready to install for your customers. Order your Brownells Shotgun Sight Kit "B" today. Refill Sights for Kit "B" - Refills for the Shotgun Sight Kit "B" are single or 10-pak of sights of one number.

Other Shotgun Sight Kits:

- [Shotgun Sight Kit "A"](#)
- [Shotgun Sight Kit "C"](#)

**SHOTGUN SIGHT KIT "B" CONTAINS:**

NO.

HEAD DIA.

SHAFT/  
THREADDRILL/TAP SIZE  
COLOR21  
.067"  
6-48

No. 31-6-48

Gold  
22  
.130"  
6-48

No. 31-6-48

Gold  
23  
.130"  
8-40

No. 28-8-40

Gold  
24  
.175"  
8-40

No. 28-8-40

Gold  
25  
.067"  
6-48

No. 31-6-48

White  
26  
.130"  
6-48

No. 31-6-48

White  
27  
.130"  
8-40

No. 28-8-40

White  
28  
.175"  
8-40

No. 28-8-40

White

**Attributes**

- Name: [BROWNELLS SHOTGUN SIGHT STAINLESS REFILL SIGHTS #28 10 PACK](#)
- Manufacturer: [BROWNELLS](#)

- Product no.: 080532128
- Mfr. No.:
- Colour: White
- Material: Stainless Steel
- Refill Number: 28
- Quantity: 10
- Delivery weight: 0.009kg
- Shipping width: 83mm
- Shipping length: 146mm
- UPC: 050806014879

## **Item details**

Made in USA

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# Brownells Shotgun Sight Kit "B" Safety Instruction Guide

## Introduction

Thank you for choosing the Brownells Shotgun Sight Kit "B". This guide provides important safety information and instructions to ensure the safe and effective use of this product. Please read this guide carefully before using the kit.

## General Safety Guidelines

- Ensure safe use of the product by following all instructions provided in this guide.
- Be aware of potential hazards associated with the product, including sharp edges on the sights and the possibility of small parts that could pose a choking hazard.
- Always keep the product out of reach of children and vulnerable individuals.
- If you notice any damage or defects in the product, do not use it and contact the manufacturer for assistance.
- Regularly check for updates on product safety and recalls through the EU's Safety Gate platform.

## Specific Safety Precautions for Use

- Handle the sights with care to avoid injury from sharp edges.
- Ensure that the workspace is clean and free from distractions while installing or using the sights.
- Use appropriate personal protective equipment (PPE), such as safety glasses, when working with tools and installing sights.
- Be cautious when drilling or tapping the sight holes to avoid damaging the firearm.
- Always verify that the firearm is unloaded before beginning any work on it.
- Do not attempt to modify the sights or the firearm in ways not specified in this guide.

## Instructions for Installation and Usage

### 1. Preparation

- Gather all necessary tools, including drills and taps compatible with the sight thread sizes (648 and 840).
- Ensure you have the correct replacement bead size for the sight hole being repaired.

### 2. Installation Steps

- Ensure the firearm is unloaded and safe to work on.
- If the existing sight hole is damaged, drill it out to the next size larger as needed.
- Tap the newly drilled hole to create threads for the new sight.
- Take the new bead from the Brownells Shotgun Sight Kit "B" and insert it into the tapped hole.
- Ensure the bead is securely fitted and aligned properly on the barrel.

### 3. PostInstallation

- Check the installation for stability and ensure there are no loose parts.
- Clean the area around the sight to remove any debris or metal shavings.

## **Disposal Instructions**

- Dispose of any packaging materials in accordance with local waste disposal regulations.
- If the product is damaged beyond use, ensure that it is disposed of in a way that prevents any potential hazards, such as sharp edges or small parts that could pose a choking risk.

## **Contact Information for Further Support**

For any inquiries regarding safety, product usage, or concerns, please refer to the manufacturer's contact information provided on the product packaging or their official website. Always ensure that you have the most up-to-date information regarding product safety and recalls.

Thank you for your attention to these safety instructions. Enjoy using your Brownells Shotgun Sight Kit "B" safely and effectively!

# About Us

## Brownells UK

### **Brownells UK - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories**

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