

# AR-15/M16 CARRIER KEY STAKING TOOL - BROWNELLS CARRIER KEY STAKING SCREWS

[Gunsmith Tools](#) > [Rifle Tools](#) > [Staking Tools](#)

## Fast, Foolproof Staking Without Damaging Key, Screws, Or Carrier

Precision-machined, solid steel tool lets you stake the carrier key screws the best way—from the sides—to ensure they don't back out under the most strenuous rapid-fire conditions. Eliminates the hassle of trying to stake the screws with a hammer and punch that could slip and damage the key, screws, or carrier. Holds carrier securely and positions the key so it can be dimpled in the correct locations by tightening the four hex screws on the tool. An additional retaining screw on top of the tool prevents the carrier from moving. The tip of this screw is machined flat to make sure it applies even retaining force and won't mar the carrier. All screw tips are hardened to Rc 58-62 for durability; however, sometimes screws will break, so we offer a 4-pak of replacement screws.



## Attributes

- Name: [BROWNELLS CARRIER KEY STAKING SCREWS](#)
- Manufacturer: [BROWNELLS](#)
- Product no.: 080001118
- Mfr. No.:
- Delivery weight: 0.023kg
- Shipping height: 3mm
- Shipping width: 3mm
- Shipping length: 3mm
- UPC: 050806007307

## Item details

Made in USA

# Table of Contents

- Startpage
- Safety Instruction Guide for AR15/M16 Carrier Key Staking Tool
- About Us

# Safety Instruction Guide for AR15/M16 Carrier Key Staking Tool

## Introduction

Thank you for choosing the AR15/M16 Carrier Key Staking Tool by Brownells. This tool is designed to provide a safe and effective way to stake carrier key screws, ensuring they remain secure during rapidfire conditions. This guide outlines essential safety information and instructions for the proper use of this product in compliance with the EU General Product Safety Regulation (GPSR).

## General Safety Guidelines

- Ensure the tool is used only for its intended purpose, which is staking carrier key screws.
- Always inspect the tool for any signs of wear or damage before use. Do not use if damaged.
- Keep the tool out of reach of children and vulnerable individuals.
- Use the tool in a wellventilated area to avoid inhaling any metal shavings or debris.
- Wear appropriate personal protective equipment (PPE), including safety glasses and gloves, when using the tool.
- Follow all local laws and regulations regarding firearm maintenance and modifications.

## Specific Safety Precautions for Use

- Do not attempt to stake screws without securely holding the carrier in place.
- Avoid using excessive force when tightening screws to prevent damage to the tool or the carrier.
- Ensure that the retaining screw is properly tightened to prevent the carrier from moving during staking.
- Always position your hands and body away from the tool's working area to avoid injury.
- Do not modify or alter the tool in any way, as this may compromise its safety and effectiveness.
- If you experience any difficulty during use, stop immediately and consult the instructions or seek assistance.

## Instructions for Installation and Usage

### 1. Preparation:

- Gather all necessary tools and materials, including the AR15/M16 Carrier Key Staking Tool and the carrier key screws.
- Ensure you are in a clean and organized workspace.

### 2. Securing the Carrier:

- Place the carrier securely in the tool, ensuring it is properly aligned.
- Tighten the retaining screw on top of the tool to hold the carrier in place. Ensure the tip of the screw is flat against the carrier to apply even retaining force.

### 3. Positioning the Key:

- Position the carrier key so that it can be dimpled in the correct locations.
- Use the four hex screws on the tool to adjust the position of the key as needed.

### 4. Staking the Screws:

- Once the carrier key is properly positioned, use the tool to stake the screws from the sides.
- Avoid using a hammer and punch, as this can slip and cause damage.

## 5. Final Checks:

- After staking, inspect the screws to ensure they are secure and properly staked.
- If any screws appear damaged or broken, replace them immediately. A 4pack of replacement screws is available for purchase.

## Disposal Instructions

- Dispose of the tool and any broken screws in accordance with local regulations.
- Do not dispose of the tool in regular household waste. Check for recycling options or hazardous waste disposal facilities in your area.

## Contact Information for Further Support

For any questions or concerns regarding the safety and use of the AR15/M16 Carrier Key Staking Tool, please reach out to the manufacturer or your point of purchase for assistance. Always ensure you have the latest information and support available.

By following these guidelines, you can ensure safe and effective use of the AR15/M16 Carrier Key Staking Tool. Thank you for your attention to safety and for choosing our product.

# About Us

## Brownells UK

### **Brownells UK - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories**

Unit 1, Laughing Dog Industrial Estate  
London Road  
Rugby  
Warwickshire  
CV23 9LP

[www.brownells.co.uk](http://www.brownells.co.uk)