

# 1911 SEAR STONING FIXTURE - 1911 SEAR FIXTURE

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## Helps You Adjust Primary Sear Angle For A Perfect Trigger Pull

Easy-to-use, hand-held tool retains the sear and positions it so you can stone the contact surfaces at the correct angles to produce a smooth, clean-breaking trigger free from unwanted creep. Helps you produce precise, mirror-finish surfaces for complete, full-width contact with the hammer to ensure reliable ignition while preserving proper operation of the thumb safety. Raising or lowering the fixture's setscrew lets you change sear angle. Fixture body is machined from solid carbon steel for years of service without loss of alignment. Includes a hardened, stainless steel .020" thick shim that prevents you from removing too much material from the sear, and protects the fixture body from wear.



## Attributes

- Name: [1911 SEAR FIXTURE](#)
- Manufacturer: [BROWNELLS](#)
- Product no.: 080000579
- Mfr. No.:
- Make: 1911
- Model: Officers,Government,Commander
- Delivery weight: 0.181kg
- Shipping height: 23mm
- Shipping width: 74mm
- Shipping length: 157mm
- UPC: 050806109551

## Item details

Made in USA

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# Safety Instruction Guide for 1911 SEAR STONING FIXTURE

## Introduction

Thank you for choosing the 1911 SEAR STONING FIXTURE. This easyto use, handheld tool is designed to help you achieve precise, mirrorfinish surfaces on your sear, ensuring a smooth and clean trigger action. This guide provides important safety instructions, general guidelines, and usage instructions to ensure safe operation of the product.

## General Safety Guidelines

- Always read and understand the instructions before using the product.
- Ensure that the work area is clean, welllit, and free from distractions.
- Keep the tool out of reach of children and unauthorized users.
- Use personal protective equipment (PPE) such as safety glasses and gloves when operating the tool.
- Inspect the tool before each use for any signs of wear or damage.
- Follow all local regulations regarding the use and disposal of tools and materials.

## Specific Safety Precautions for Use

- **Hazard Identification:**

- The tool may have sharp edges that can cause cuts or injuries.
- Improper use may lead to damage to the sear or the fixture itself.
- The tool should only be used for its intended purpose.

- **Avoiding Hazards:**

- Always secure the sear in the fixture before stoning.
- Do not apply excessive force while stoning to prevent damage.
- Ensure that your hands are dry and free from oil or grease to maintain a firm grip.
- Use the tool only in a stable position; avoid using it on uneven surfaces.

- **AgeRelated Warnings:**

- This product is intended for use by individuals aged 18 and older.
- Minors should be supervised by an adult when using the tool.

## Instructions for Installation and Usage

### 1. Setup:

- Ensure the fixture is clean and free from debris before use.
- Position the sear securely in the fixture, ensuring it is held in place.

### 2. Adjusting the Fixture:

- Use the setscrew to raise or lower the fixture to achieve the desired sear angle.
- Make sure the adjustment is secure before proceeding.

### 3. Stoning the Sear:

- Using a suitable stone, gently stone the contact surfaces of the sear at the correct angles.
- Check the surface frequently to ensure that you are not removing too much material.
- Use the .020" thick stainless steel shim to prevent excessive material removal.

#### **4. Finishing Up:**

- After stoning, inspect the sear to ensure a smooth, mirrorfinish surface.
- Clean the fixture and the tool after use to maintain their condition.

## **Disposal Instructions**

- Dispose of any wornout or damaged parts in accordance with local regulations.
- Do not dispose of the product in household waste. Instead, consider recycling options available in your area.

## **Contact Information for Further Support**

For any inquiries regarding the safety and use of the 1911 SEAR STONING FIXTURE, please refer to the appropriate contact points or resources available in your region.

By following these guidelines, you can ensure the safe and effective use of the 1911 SEAR STONING FIXTURE. Always prioritize safety and proper handling to enjoy the benefits of this tool while minimizing risks.

# About Us

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